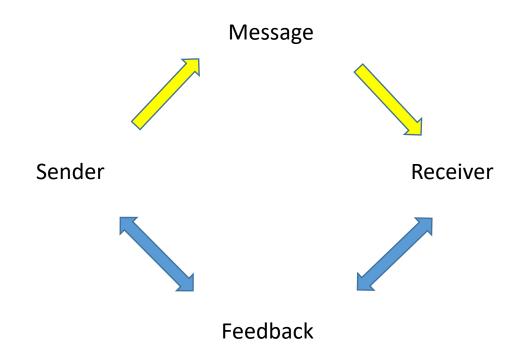
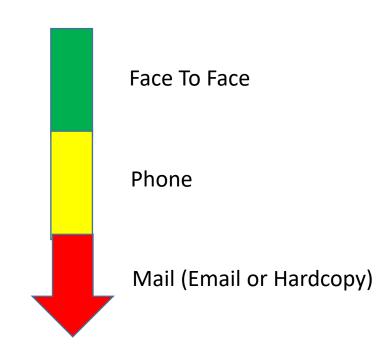


Communication Model





Levels of Effectiveness



Always resolve issues at the lowest level possible